

Date: Tuesday, 22/01/2008 10:41:45 AM
 User: Dominique Dube

Process Sheet

Customer :	CC-DAR01 Dart Aerospace Ltd.	Drawing Name :	PB67-43001-265
Job Number :	36892		
Estimate Number :	10804		
P.O. Number :		Part Number :	PB6743001265
This Issue :	22/01/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	PB6743001265
First Issue :	11	Project Number :	
Previous Run :	36883	Drawing Revision :	
Written By :		Material :	
Checked & Approved By :		Due Date :	24/01/2008
Comment :		Qty:	8
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	LATHE CONV.	CONVENTIONAL LATHE
-----	-------------	--------------------



Comment: CONVENTIONAL LATHE

RE-WORK I.D. TO Ø1.280 +0.005 -0.000

DE-BURR

IDENTIFY AS B67-43001-265

RD 08/01/23

2.0	PB6743001265	Bushing
-----	--------------	---------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 8.0000 Each(s)

PULL FROM STOCK

BATCH # B36684

10537/24012 2008/1/28

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

RD 08/01/23

4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

IDENTIFY & PLACE IN STOCK

Date: Tuesday, 22/01/2008 10:41:45 AM
User: Dominique Dube

Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: PB67-43001-265

Job Number: 36892

Part Number: PB6743001265

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

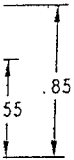
Job Completion



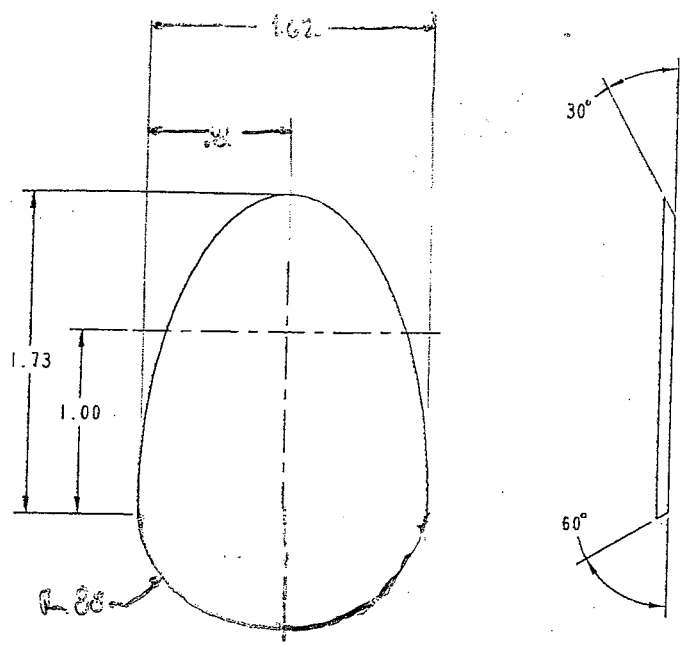
mini 2008/1/28 (9X)
W

4 3 2 1

E ROTATED C.C.W.



0
3
.13

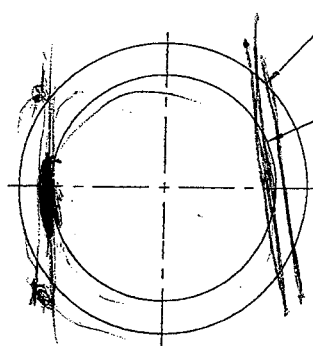
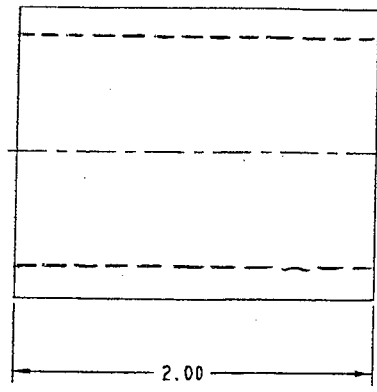
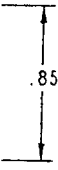


① -233 OUTER TUBE END CAP SH 6 2B

MATL: .063 THK, 6061-T6, QQ-A-250/11
SCALE 2.000

w/o: 36892

RELEASED
01-20



~~Ø 1.010~~ 40.000
1.545 30.000
B
~~Ø 1.280~~ 40.000
~~Ø 1.275~~ 30.000
43

② -265 ~~TEFLON~~ BUSHING SH 2 4B SH 3 4B SH 9 7A

MATL: ~~TEFLON~~ DELRIN
SCALE 2.000 (ALTERN GP POM 21730)

TEFLON ONLY A

ARM SH 6 6D

PREMIER AVIATION, INC.
2621 Aviation Parkway, Grand Prairie, Texas 75052

SIZE	CODE IDENT NO.	DWG NO.	REV.
D	OSUV8	B67-43001	B1
SCALE:	WT:	SHEET 20 of 45	